



**Product Data Sheet &  
General Processing Conditions**

**ZOVGOV® M26G9  
Polyethylene Terephthalate (PET)  
Glass Fiber**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Primary Additive	45 %	45 %	
Specific Gravity	1.68	1.68	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0030 in/in	0.10 - 0.30 %	D 955

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.7 ft-lbs/in	91 J/m	D 256
unnotched 1/8 in (3.2 mm) section	14.0 ft-lbs/in	747 J/m	D 4812
Tensile Strength	26000 psi	179 MPa	D 638
Tensile Elongation	3.0 - 5.0 %	3.0 - 5.0 %	D 638
Tensile Modulus	2.40 x 10 <sup>6</sup> psi	16548 MPa	D 638
Flexural Strength	38500 psi	265 MPa	D 790
Flexural Modulus	2.00 x 10 <sup>6</sup> psi	13790 MPa	D 790

**THERMAL**

Deflection Temperature @ 264 psi (1820 kPa)	440 °F	227 °C	D 648
--	--------	--------	-------

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.  
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	8000 - 12000 psi	55 - 83 MPa
Melt Temperature	530 - 550 °F	277 - 288 °C
Mold Temperature	165 - 195 °F	74 - 91 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.01 %	0.01 %
Dew Point	-40 °F	-40 °C

**PROCESSING NOTES**

Desiccant Type Dryer Required.